

**Trade name: norigin Primer**

**norigin Primer** is a premium quality and easy to apply water-based primer for porous surfaces such as plaster, plasterboard and other substrates.

**norigin Primer** has an excellent penetration of fine porous and high-density surfaces and therefore facilitates the excellent adhesion of subsequent coating materials.

**Features**

- **High opacity reduces the number of coats required.**
- **Hard wearing.**
- **Suitable for both interior and exterior use.**
- **Easy to apply by brush, roller, pad or spray.**
- **Suitable for application onto a wide range of substrates including plaster, hardboard, concrete and brickwork - with suitable priming systems.**
- **Adds to the depth of colour of finish surface systems.**

**Technical**

<b>Type:</b>	Water-based Styrene-acrylic dispersion
<b>Colour:</b>	White
<b>Viscosity:</b>	approx. 10 SEK. (Din 4) Solids
<b>content:</b>	approx. 17 %
<b>Specific gravity:</b>	approx. 1,0 kg/ltr
<b>VOC:</b>	< 5.8g/litre

**norigin  
PRIMER**Technical  
Data Sheet

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## Preparation

Surfaces must be clean, dry and free from dust.

**norigin Primer** is applied in an even layer with a brush, a roller or a spray-gun.

If the surface is highly absorbent, the primer should be applied in 2 layers.

**Coverage:** 5-10 m<sup>2</sup>/ltr depending on the absorbency of the substrate.

**Drying time:** 2-3 hours.

## Application

**norigin Primer**

may be applied by the following methods:

- **Brushing/Rolling**
- **Conventional Spraying**
- **Airless Spraying**

### **Brushing/Rolling**

The Primer is supplied at a ready for use viscosity. A quantity of water (10%) may be added if required to obtain a suitable viscosity at application temperature.

### **Conventional Spraying**

Thinning may be carried with water, added up to 10% by volume to obtain a suitable viscosity at application temperature.

### **Airless Spraying**

Most types of industrial airless spray equipment are suitable, pressure 176/211 kgs/cm<sup>2</sup> - 2500-3000 psi. Tip size 11 - 19 thou.

- **Up to 10% water may be added.**

## Storage

The recommended temperature range for storage is between 10 - 15 deg C. It is not considered advisable to store this material outside this temperature range, or to exceed a storage period of 12 months prior to use.

**Note:** The temperature of this product must not fall below 5 deg C.

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## Method Statement